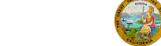
DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133

(707) 649-5453 (707) 649-5493



Contract #: 04-0120F4

Cty: <u>SF/ALA</u> Rte: <u>80</u> PM: <u>13.2/13.9</u>

File #: 6<u>9.yy</u>

DAILY PROJECT JOURNAL

Prime Contractor: American Bridge/Fluor Enterprises, a JV Report No: DPJ-000186

Contractor: Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 07-Jul-2007

Location: Changxing Island, Shanghai, China

Submittals(New / Total): CWR's: 0 / 0 HSR's: 0 / 0 NCR's: 0 / 2			NCR's: 0 / 2	
Item	Title	Detail		
1	Major component movement	QA observed welding of the following PQR:		
		HP2007149, 3G SMAW (THJ506Fe-1 E7018-1) on 485W material,		
		welding is complete.		
		HP2007148, 1G SMAW (THJ506Fe-1 E7018-1) on 485W material,		
		welding is in progress.		
		QA observed cutting of material for the 77 meter tower mock-up. QA		
		observed issues with material traceability that ZPMC was able to correct		
2	Key conversations	ZPMC Quality Control Lu Jian Hua informed QA that the CWI from		
		Moody International scheduled to conduct the welder qualification testing		
		was in the hospital. The welder qualification	the hospital. The welder qualification testing scheduled for this	
		weekend is cancelled.	kend is cancelled.	
		At 1620, ZPMC Quality Control Huang We	O, ZPMC Quality Control Huang Wei informed QA that ZPMC was	
		conducting an internal meeting to discuss the WQCP. Therefore, the PQ		
		welding scheduled for tomorrow is cancelled	scheduled for tomorrow is cancelled.	
3	Other important observations	vations QA observed the following number of personnel performing work on the		
		ABF closed-rib and tower mock-ups includ	ing welders, ZPMC QC and	
		ABF Representatives:		
		Closed-rib: 16		
		Tower Mock-ups: 20		
		QA observed the overhead cranes have been installed in the new tower		
		prication facility and the remaining roof trusses erected.		
4	Quality Assurance Inspectors per shift 2 AM (Acuna, Cuellar)			
-				

Inspected By: McClary, David **Quality Assurance Inspector Reviewed By:** Lowry, Patrick **QA** Reviewer